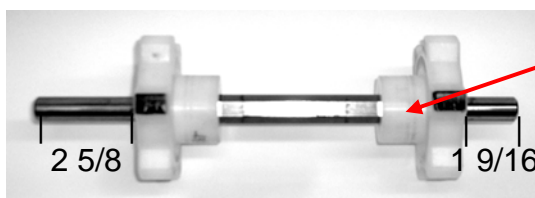


# ARCTIC CAT TRACK DRIVER INSTRUCTIONS

REVISED 7/22/14

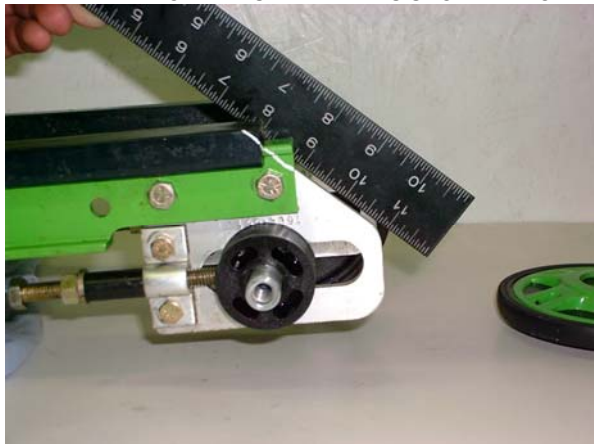
1. LOOSEN REAR IDLER WHEELS AND ADJUST TRACK AS LOOSE AS IT CAN GO.
2. REMOVE DRIVE TRAIN AND REAR SPROCKET.
3. REMOVE 6 BOLTS HOLDING IN REAR SUSPENSION AND REMOVE SUSPENSION.
4. LOOSEN SET SCREW AND LOCKING COLLAR ON EACH DRIVE AXLE BEARING LOCATED JUST INSIDE OF TUNNEL.
5. REMOVE 2 BEARING FLANGE BOLTS ON EACH SIDE TUNNEL AND SLIDE DRIVE SHAFT OUT OF TUNNEL AND SLIDE BEARINGS OFF OF SHAFT.
6. REMOVE OLD DRIVERS FROM SHAFT BY PRESSING OFF IN A PRESS OR SUPPORTING THEM AND TAPPING ON THE SHAFT WITH A **SOFT** BLOCK OF WOOD AND A HAMMER, INSTALL THEM IN THE REVERSE ORDER, MAKE SURE TO LINE UP THE BLACK TOOTH ON EACH DRIVER AS SHOWN IN THE PICTURE BELOW, SPRAYING THE SHAFT WITH WD40 WILL HELP EASE INSTALLATION NOTE THE DRIVERS WILL PRESS ON VERY HARD DUE TO THE INTERFERENCE FIT, IT IS ALSO **VERY** IMPORTANT TO USE THE FOLLOWING MEASUREMENTS SHOWN FOR PROPER DRIVER PLACEMENT. FROM THE SPROCKET SIDE OF SHAFT TO OUTSIDE OF DRIVER IS (2 5/8) FROM OTHER END OF SHAFT TO DRIVER IS (1 9/16).



NOTE: UNDER EXTREME RIDING CONDITIONS IT IS RECOMMENDED TO USE A 2 1/2 DIAMETER HOSE CLAMP IN THIS AREA FOR BETTER HOLDING FORCE.

7. DUE TO THE NEW LARGER DIAMETER DRIVERS THE HIFAX AND SKID FRAME WILL HAVE TO BE TRIMMED AT THE REAR OF THE SKID FRAME BY USING A SMALL HAND GRINDER SEE THE PICTURES BELOW.

MARK A LINE ON THE SKID FRAM AS SHOWN BELOW



GRIND TO SAME ANGLE AS SKID FRAME



8. REASSEMBLE THE SLED IN REVERSE ORDER.

TECH LINE (319) 462-6932 MONDAY 8 AM TO 5PM, TUESDAY AND WEDNESDAY 8 AM TO NOON CST.

\*\*\*\*\*PLEASE NOTE\*\*\*\*\*

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