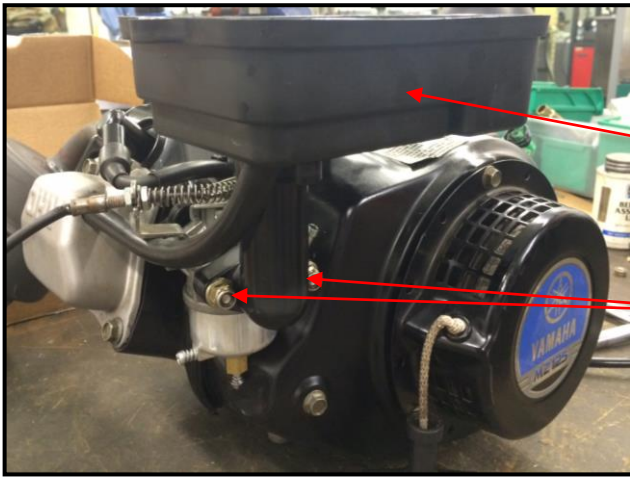


YAMAHA SRX 120 & ARCTIC CAT 120 (2010 TO CURRENT) VELOCITY STACK INSTRUCTIONS

REVISED 8/6/14

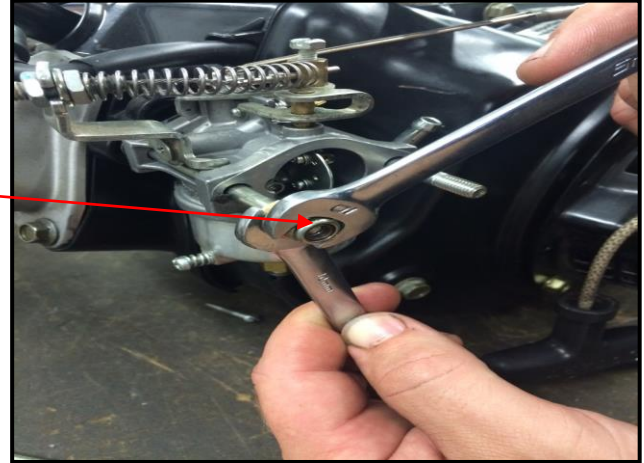


REMOVE STOCK AIR BOX.

1 BOLT INSIDE

2 NUTS

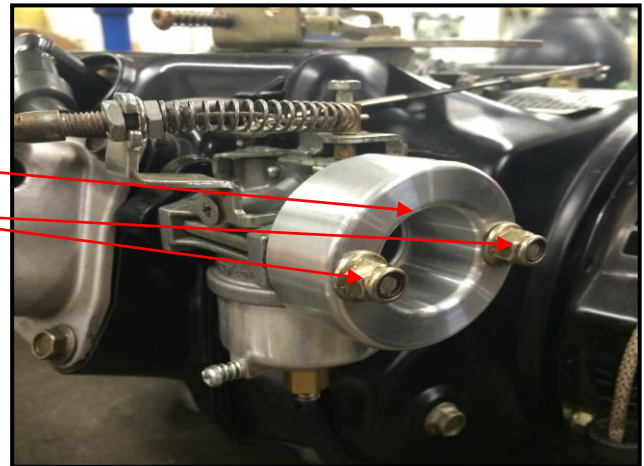
DOUBLE NUT OEM STUDS USING
THE NUTS OFF AIR BOX.
REMOVE OEM STUDS.



INSTALL SUPPLIED STUDS FINGER
TIGHT; MAKE SURE ALL GASKETS
ARE IN PLACE.



INSTALL VELOCITY STACK WITH
TAPER FACING OUTWARD, USE
OLD AIR BOX NUTS.
(IF INSTALLING ADJUSTABLE MAIN
JET, INSTALL JET BEFORE PUTTING
ON VELOCITY STACK)



*****PLEASE NOTE*****

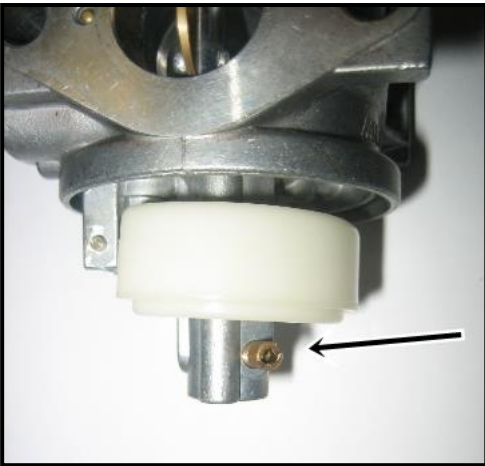
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YAMAHA SRX 120 & ARCTIC CAT 120 (2010 TO CURRENT) ADJUSTABLE MAIN JET INSTRUCTIONS

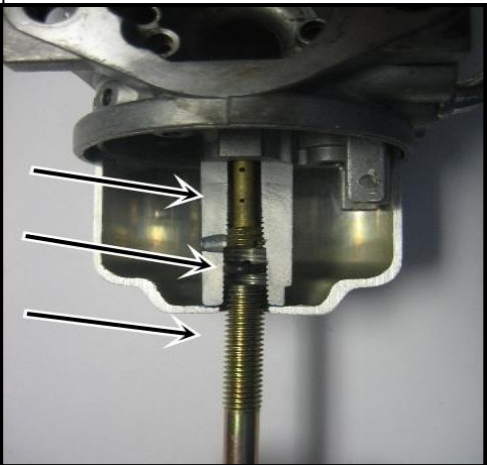
REVISED 7/6/14

(CARBURETOR WILL HAVE TO BE REMOVED FROM ENGINE TO INSTALL ADJUSTABLE MAIN JET)

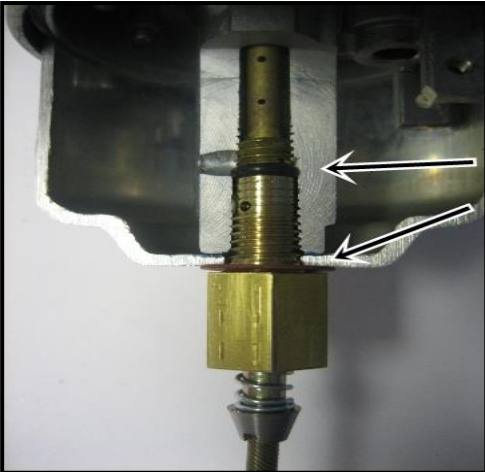


NOZZLE
SUPPLIED O-RING
SUPPLIED O-RING
INSTALLATION TOOL

(MAKE SURE O-RING IS FULLY SEATED AGAINST NOZZLE WHEN PUSHING INTO CARBURETOR)

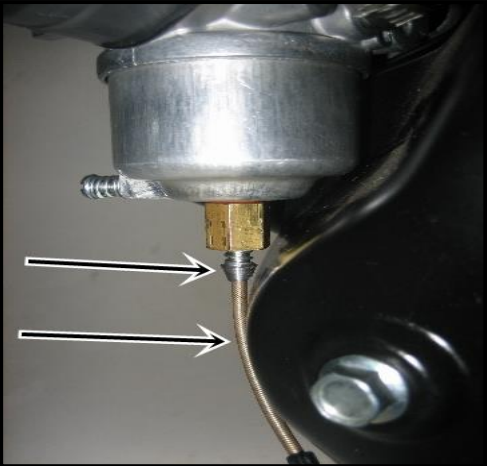


REMOVE STOCK MAIN JET, IT WILL NOT BE USED



SUPPLIED O-RING
STOCK FLOAT BOWL GASKET OFF OF ORIGINAL FLOAT BOWL NUT

MAKE SURE NEEDLE HAS CLEARANCE HERE
YOU WILL NEED TO MAKE A DENT IN THE RECOIL SHROUD SO CABLE WILL NOT RUB DIRECTLY ON SHROUD



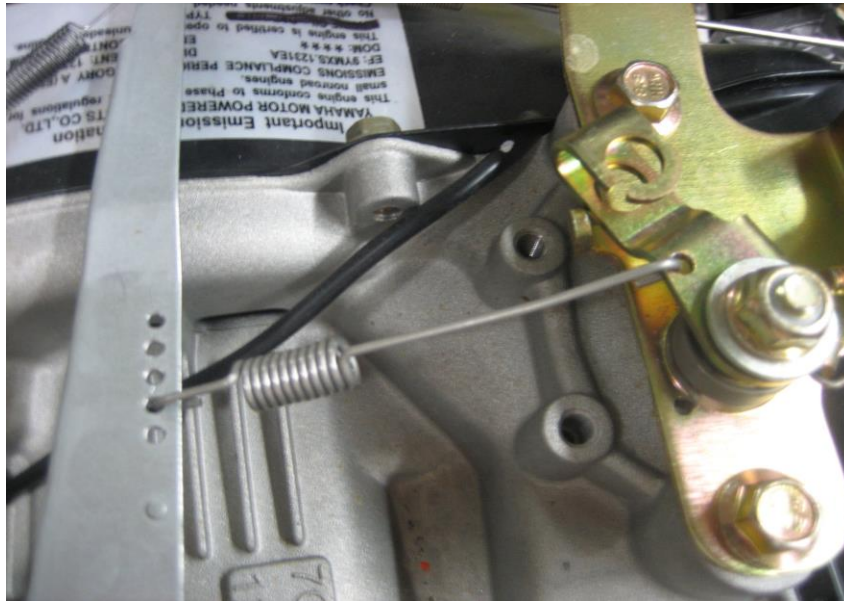
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YAMAHA SRX 120 & ARCTIC CAT 120 (2010 TO CURRENT) HIGH RPM GOVERNOR SPRING INSTRUCTIONS

REVISED 7/6/14

1. WITH ENGINE SHUT OFF REMOVE STOCK GOVERNOR SPRING. (USING A NEEDLE NOSE PLIERS WILL MAKE SPRING REMOVAL EASIER)
2. INSTALL NEW SPRING IN THE STOCK HOLE LOCATION AS SHOWN IN PICTURE.
3. **VERY IMPORTANT:** WHEN STARTING ENGINE AFTER INSTALLING THE NEW GOVERNOR SPRING, MAKE SURE TO SAFELY RAISE AND SUPPORT BACK OF SLED. START THE SLED TO MAKE SURE GOVERNOR SPRING IS NOT ALLOWING ENGINE TO RUN ABOVE NORMAL IDLE. IF ENGINE IS NOT GOING BACK TO IDLE BEND THE SMALL TAB MARKED WITH THE WHITE ARROW ON PICTURE WITH SMALL PLIERS AWAY FROM THE THROTTLE ARM.
4. THIS SPRING IN THE STOCK LOCATION WILL INCREASE TOP RPMs TO AROUND 6000 + RPMs.



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