

## 200 CONNECTING ROD INSTRUCTIONS

To install your connecting rod, you will need a 12 point ¼" socket and a quality ¾" drive in/lbs. torque wrench (a 3/8" drive torque wrench with a ¼" adaptor will also work).

1. Clean and inspect the rod. Be certain there is no dirt, filings, or other contaminants between the bearing and rod bore or the serrations of the rod cap and beam. Note the two little dots milled into the side of the rod above and below the parting edge. They are there to help you orient the cap and the beam.
2. Once clearance is set, apply some assembly lube to the rod, crank, and wrist pin, and install everything. Be very careful when installing the piston/rod into the block to avoid contact between the crank and rod serrations. Install the rod with moly lube on the threads bolts and torque to 150 in/lbs. It is better to be slightly over these torque specs than to be below them. It is also a good practice to periodically recheck torque.

**IMPROPERLY TORQUING ROD BOLTS IS ONE OF THE MOST COMMON CAUSES OF ROD FAILURE.**

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