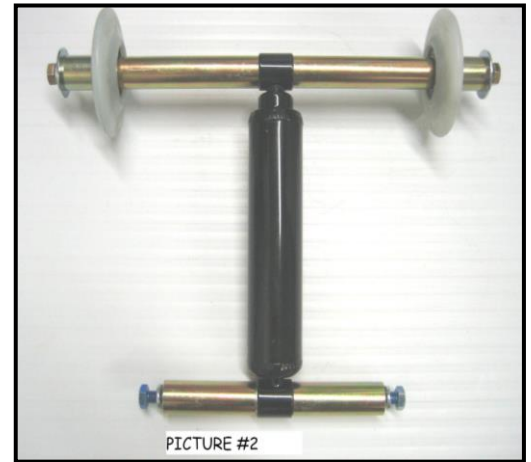
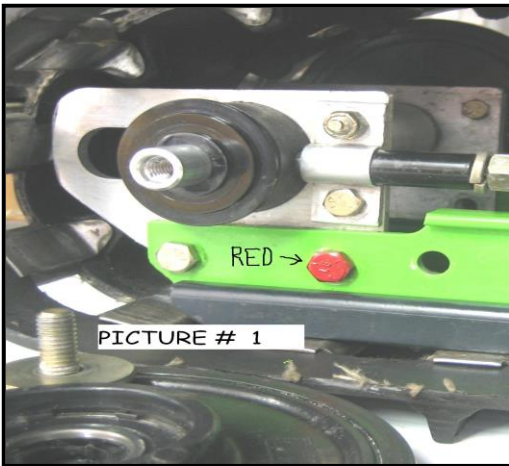


# ARCTIC CAT 120 SMOOTH RIDE INSTRUCTIONS

REVISED 7/6/14

1. LOOSEN TRACK AS MUCH AS POSSIBLE, AND REMOVE REAR IDLER WHEELS.
2. ON THE SKID FRAME LOCATE THE BOLT COLORED IN RED SHOW IN PICTURE (1) BELOW AND REMOVE THAT BOLT FROM BOTH SIDES.
3. REMOVE TOP REAR IDLER SHAFT AND WHEELS COMPLETELY. YOU WILL HAVE TO SLIDE LIMITER STRAP OFF OF ONE SIDE OF SHAFT, REMOVE ALL SPACERS AND WHEELS FROM SHAFT, KEEP TRACK OF SMALL OUTSIDE WHEEL SPACERS THEY WILL BE REUSED.
4. ASSEMBLE TOP SHAFT AS SHOWN IN PICTURE (2) BELOW, USING THE NEW GOLD SPACER TUBES AND HARDWARE SUPPLIED. YOU WILL USE THE 2 ORIGINAL OUTSIDE SPACERS. NOTE: MAKE SURE TO APPLY A SMALL AMOUNT OF GREASE IN SHOCK EYELET BEFORE SLIDING ON SHAFT. **NEXT STEP VERY IMPORTANT** BEFORE INSTALLING TOP SHAFT, TIGHTEN THE BOLTS ON EACH END OF THE TOP SHAFT AND MAKE SURE THE GOLD CENTER TUBES CAN BE ROTATED EASLEY BY HAND, THIS WILL ALLOW THE SHOCK TO PIVOT FREELY, IF SPACERS WILL NOT ROTATE SAND A SMALL AMOUNT OFF END OF SPACER AND RECHECK. **IF THIS STEP IS NOT FOLLOWED SHOCK COULD BE DAMAGED.**
5. INSTALL TOP SHAFT AND SHOCK BACK IN TUNNEL AND TIGHTEN BOLTS. NOTE: MAKE SURE TO REINSTALL LIMITER STRAP.
6. SLIDE BOTTOM SHAFT THROUGH SHOCK (**REMEMBER TO GREASE**) AND INSTALL GOLD SPACERS, MOUNT SHAFT IN LOCATION WHERE BOLTS WERE REMOVED IN STEP 2 USING THE 2 LONG BLUE BOLTS AND LOCK WASHERS SUPPLIED, TIGHTEN BOLTS REINSTALL REAR WHEELS AND ADJUST TRACK.



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\*\*\*\*\*PLEASE NOTE\*\*\*\*\*

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