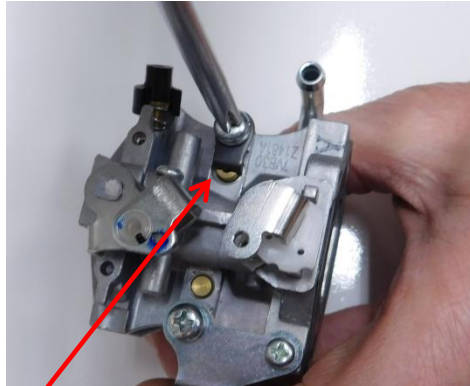
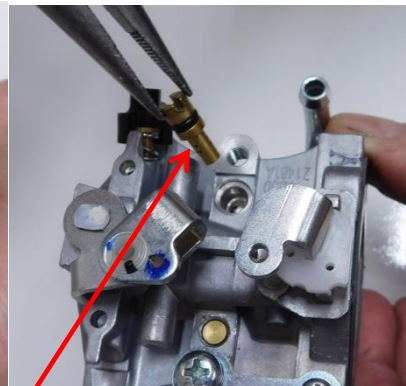


# IMPORTANT JET DRILL INSTRUCTIONS (REVISED 04/30/2021)

**\*RECOMMENDED STARTING POINT IS #45 JET SIZE, AS EACH DRILL BIT IS MATCHED FOR THE PROPER JET SIZE\***



Pilot jet located on top of carb as shown.



Remove jet with needle nose pliers. Use care not to damage the O-ring on the jet.

Due to the small size of the pilot jet drill you will not be able to hold it in a normal drill.

The picture below shows how we recommend holding and drilling jet.



1 **DO NOT** Clamp on drill bit too tight with pliers or vise grip bits are very small and will break easily.

2 **DO** hold drill bit as straight as possible so hole does not get oversized

3 Only run bit into jet once **DO NOT** go back and forth or hole will become oversized.

\*\*\*\*\*PLEASE NOTE\*\*\*\*\*

**This product is intended for closed-course racing only and is sold “as-is” without warranty. Manufacturer and distributor specifically disclaim all responsibility for consequential and incidental damages or any other losses arising from the use of this product. Any dispute arising out of the use of this product must be settled in Linn County, Iowa under Iowa law.**

\*\*\*\*\*