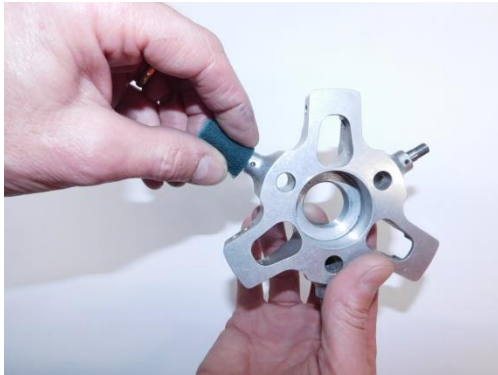


NEXT LEVEL PRIMARY LOW FRICTION ROLLER KIT PART # CR-PRROLLER (REVISED 6/25/19)



- 1) Remove clutch cover and spring.
Remove existing rollers and hardware.
Note: Save lock nut they will be reused on new rollers.
Using supplied Scotch Brite pad polish smooth area of stud making sure there are no sharp edges. This will be the bearing surface for the new roller.

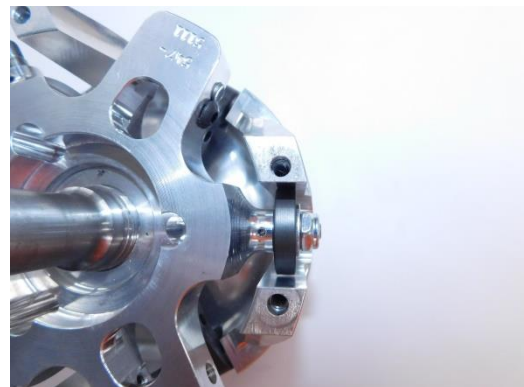
- 2) Install new roller on stud making sure it spins freely, install NEW washer with RED dot facing out. Note: Do not put any form of lube on rollers they are self-lubricating.



- 3) Install lock nut on to stud and CAREFULLY tighten nut until roller will not rotate, (Important step) then back off nut until you can rotate the roller freely with your finger. It is important to make the rolling resistance as equal as possible. Recheck rollers after every 5 to 10 runs.

- 4) If everything has been assembled properly the roller will be centered on the clutch as shown.

**** NOTE SPIDER WAS TAKEN OFF DRIVE CLUTCH FOR EASE OF PICTURES ONLY. ROLLERS CAN BE INSTALLED WITH CLUTCH ASSEMBLED****



*****PLEASE NOTE*****

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M-F 8:30AM TO 5PM