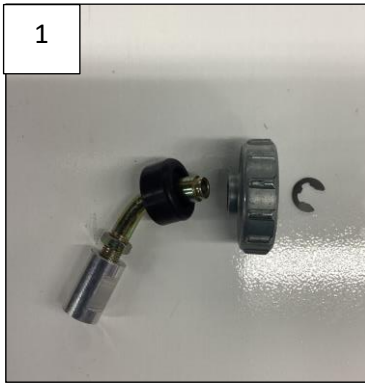




RACE LEGAL 200 PIPE, INTAKE AND CABLE MODIFICATION FOR TILLOTSON (Revised 9/25/2024)

Instructions for 2020-2025 model year sleds

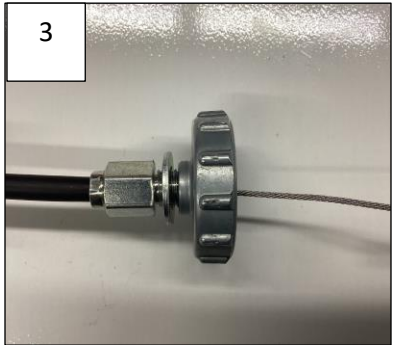
2018-2019 models will need use new style cable Part# A/C 0687-253



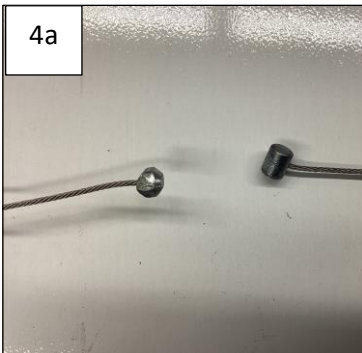
Remove retaining clip and take off cable elbow it will not be re-used.



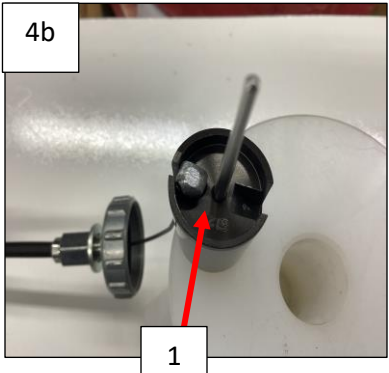
Use supplied 8 x 1.0 metric tap to thread cap, Note: cap (does not) have to be pre-drilled for tapping.



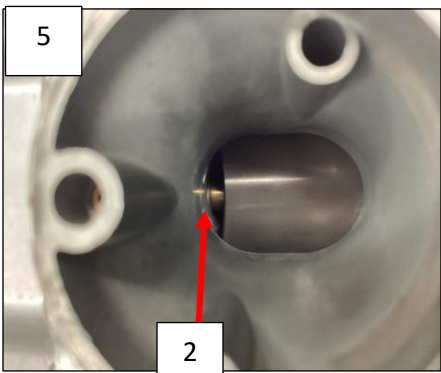
Install supplied washers on cable and thread into cap. Qty 2



Grind carb end of factory cable into a ball just small enough to fit through hole in cap.



Important when you are done grinding the cable end it should rest on the bottom of the slide (**NOT**) recessed into the slide like a normal cable would. This will not affect performance of the engine. Make sure there is plenty of clearance between the cable ball and the slide needle as shown (1), this clearance will allow the cable ball not to contact the brass nozzle (2) in the carb. If cable ball does contact brass nozzle you will have high idle RPMs.



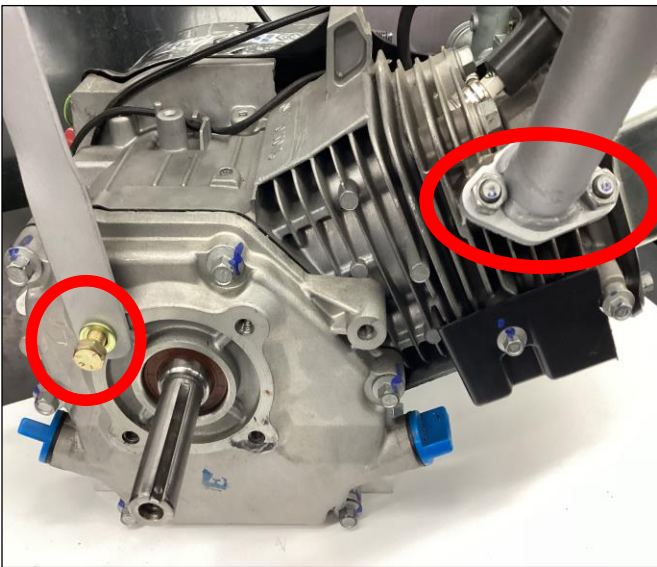
See reverse side for next steps.

200 Pipe and Manifold instructions



Install new manifold to engine by removing the stock studs and installing supplied longer studs.

Use supplied bolts and nuts to bold carb to manifold.



Install exhaust on engine using stock nuts and supplied 5/16 bolt and washed on bracket.

IMPORTANT make sure to tighten mounting flange nuts before tightening bracket bolt, also make sure pipe is not contacting frame, Failure to do this will cause head damage.

TECH LINE (319) 462-6932 MONDAY – FRIDAY 8:30 AM TO 5PM CST

*****PLEASE NOTE*****

This product is intended for closed-course racing only and is sold “as-is” without warranty. Manufacturer and distributor specifically disclaim all responsibility for consequential and incidental damages or any other losses arising from the use of this product. Any dispute arising out of the use of this product must be settled in Linn County, Iowa under Iowa law.
